

自动尼龙扎带机

Auto Cable Tie Tool



WE ARE THE SUPPLIER OF 400+ WELL-KNOWN ENTERPRISES IN THE WORLD

全球400+多家知名企业的指定供应商



部分客户，排名不分先后 Part of the customers in no particular order

公司简介

深圳市施威德自动化科技有限公司位于美丽的深圳市宝安区福海街道（距离深圳机场6.7KM，距离深圳国际会展中心不到500m），占地2000多平方，公司主营两个方面的业务：

- 1 各种规格自动尼龙扎带工具及其配套设备；
- 2 各种规格的塑胶尼龙扎带。

我们拥有经验丰富、实力雄厚的工程设计团队，设计工程师毕业于哈尔滨工业大学（硕士）、北京理工大学、沈阳航空航天大学等军工系统的知名学府，在军工企业从事武器设计多年，并曾多次赴欧洲（瑞士、德国、奥地利及捷克）接受世界顶级的自动化设计培训，与欧洲工程师一道设计过多条无人生产线，回国后在多家大型跨国企业（伟易达、微软、富士康、伟创力、泰科、惠而浦等）任高级机械工程师、高级工程经理。多名装配工程师曾在日本自动化公司服务多年，将欧洲的设计理念及日资企业精益求精、一丝不苟的品质意识融入到我们的每一件产品中。

施威德(SWTAT)---已成为世界尼龙扎带及自动扎带工具的顶级品牌，拥有50多项发明、实用新型及外观专利以及多项软件著作权。我们的产品不仅在中国市场上处于垄断地位，而且已经销往40多个国家与地区（诸如美国、德国、英国、意大利、荷兰、西班牙、捷克、罗马尼亚、斯洛文尼亚、波兰、以色列、土耳其、日本、韩国、蒙古、泰国、越南、马来西亚、印度、巴西、墨西哥等等），全世界拥有超过400家客户。

我们的目标：国际化，品牌化、专业化。

About Us

Shenzhen Swift Automation Technology Co., Ltd. is located in the BaoAn District of Shenzhen City, 6.7 KM to the Shenzhen Airport and near the Shenzhen World Exhibition & Convention Center. Our business majorly covers 2 aspects:

1. Automatic Nylon Cable Tie machine and its supporting equipments.
2. Nylon Cable Ties.

We have a very strong design team, most of the engineers graduated from the renowned military institution, such as HIT, Beijing Institute of Technology, Shenyang Aerospace University, worked as weapon designer for many years, and got trained and worked in Switzerland, Germany, Austria, and Czech Republics for automation design for years; Served as senior engineer and senior engineering manager in a number of large multinational enterprises (Vitech, Microsoft, Foxconn, Flextronics, TE, Whirlpool, etc.). Most of our assembly engineers come from Japanese automation companies. Obtained European design conception and skill, with Japanese quality sense to control the manufacturing process, we can provide you the best technical solution and reliable product quality.

SWTAT--- is a world leader in the development and manufacturing of Automatic cable tie tool and its cable ties, with more than 50 inventions patents as well as multiple software Copyrights. Not only in dominant position in China market, our products have been sold to more than 40 countries and regions (such as United States, Germany, UK, Italy, Netherlands, Spain, Czech Republic, Romania, Slovenia, Poland, Israel, Turkey, Japan, Korea, Mongolia, Thailand, Vietnam, Malaysia, India, Brazil, Mexico...), with more than 400 customers in worldwide.

Our target: Internationalization, branding, specialization .

拥有发明专利及实用新型专利50多个。

50+ patents with Automatic Cable Tie Tool design and cable ties design.



手持式自动尼龙扎带枪

Auto Cable Tie Tool - Handheld Type

世界上尺寸最小、重量最轻、速度最快、可靠性最高的手持扎带枪

With the smallest size, the lightest weight, the highest speed, the most reliable Auto Cable Tie Gun in the world!



适用范围：

适用于各种线束捆扎。尤其适用于飞机、火车、船舶、汽车、通信设备、家电及其它大型机电设备的现场装配时的内部线束捆扎。也适用于物品包装或固定、气液传输管道接头固定、食品封装、及袋装液体封装等。

Scope of Application :

Cable banding, especially be suitable for the application of onsite assembly for Plane, Car, Train, Ship, Appliances, Telecom equipment, Toys, etc. It is also suitable for goods fixing & packing, joints fixing of gas & liquid pipes and for the sealing of food packing and liquid & material packing in bags.

功能特点 Features :

- ※ 将无序散料扎带随意放入振动盘，扎带经过管道传送至枪头；
Use bulk cable ties, vibration feeding, transferred to the gun via hose.
- ※ 扣动扳机，自动完成送料、卷带、收紧、切断，抛废料等所有动作；
Pulling the trigger, automatically Wrapping, Perforating, Pulling & Tightening, Cut off, Collecting the waste material into waste tank.
- ※ 0.7秒完成送料、卷带、收紧、切断，抛废料等所有动作。一台机可代替 4-6个工人。
一年可节省工资成本20多万元；
The whole operation takes only 0.7s, one machine can save 4-6 operators.
One year can save wage cost 200,000 yuan;
- ※ 废料通过专门的回收系统自动收集于废料盒（可选配置）；
Different waste material collecting methods for choice.
- ※ 手持枪头重量轻，握柄设计小巧，易于握持，长时间使用不会感觉疲劳；
Ergonomic hand shank design, comfortable to hold & operate.
- ※ 捆扎力度或松紧可通过旋钮调节；
Binding force is adjustable by turning the knob.
- ※ 可配合机械手在自动生产线中实现全自动扎带，也可固定于台面作为台式扎带机使用；
Could be fixed as desktop type; and could be applied to full automation line.
- ※ 适合有台阶或者有截面形状突变的零件捆扎，也适合在小空间内捆扎。
Be suitable for tightening those components which has step features.

技术参数 Technique Parameter

电源 Electrical power	主机/Host : AC 220V 50/60 Hz 枪头/Gun : DC 24V 功率/Power : 1000w	气压 Pneumatic pressure	5 Kg/ cm ²
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型号 / Model	SWT25080H	SWT25100H	SWT25120H
扎带规格 / Cable tie spec	2.5X80mm	2.5X100mm	2.5x120mm
最小束扎直径 / Min. banding Dia.	φ2.0mm	φ2.0mm	φ2.0mm
最大束线直径 Max banding Dia. for wire	φ14mm	φ17mm	φ22mm
最大束管直径 Max banding Dia. for tube	φ13mm	φ16mm	φ21mm
束扎周期 / Operation speed	0.7s	0.7s	0.8s
主机尺寸&重量 / Host Size&Weight	L690×W670×H670mm Weight:140kg		L725×W710×H670mm Weight:150kg
枪头尺寸 / Gun Size (L X H X T mm)	245 x 95 x 64	250 x 102 x 64	256 x 108 x 66
枪头重量/ Gun Weight	0.84kg	0.85kg	0.86kg

型号 / Model	SWT36100H	SWT36120H	SWT36140H	SWT36150H
扎带规格 / Cable tie spec	3.6X100mm	3.6X120mm	3.6X140mm	3.6x150mm
最小束扎直径 / Min.banding Dia.	φ3.0mm	φ3.0mm	φ3.0	φ3.0mm
最大束线直径 Max banding Dia. for wire	φ18mm	φ23mm	φ27mm	φ31mm
最大束管直径 Max banding Dia. for tube	φ16mm	φ22mm	φ25mm	φ30mm
束扎周期 / Operation speed	0.8s	0.9s	1.0s	1.2s
主机尺寸&重量 Host Size & Weight	L670×W660×H670mm Weight:140kg	L725×W710×H670mm Weight:150kg	L720×W820×H700mm Weight:160kg	
枪头尺寸 / Gun Size(L×H×Tmm)	250×102×78	256×108×78	262×116×75	271×116×74
枪头重量 / Gun Weight	0.86 kg	0.88 kg	0.89 kg	0.90 kg

以上参数仅供参考，具体以实物为准 (The above parameters are for reference only)

固定式自动扎带机系列 Auto Cable Tie Tool - Fixing Type



适用范围：

适用于物品包装、气液传输管接头固定、食品封装、袋装液体封装及需要大力捆扎的带套管的线束等。

Scope of Application :

It is suitable for goods fixing and packing, joints fixing for gas & liquid pipes, bag sealing for food and liquid material, it is also suitable for tightening those harness with sleeve.

功能特点 Features :

- ※ 将无序散料扎带随意放入振动盘，扎带经过管道传送至枪头；
Use bulk cable ties, vibration feeding, transferred to the gun via hose.
- ※ 脚踏板或光电感应激发，自动完成送料、卷带、收紧、切断，抛废料等所有动作；
Pedaling the pedal or reacted by photo-induction, automatically Wrapping, Perforating, Pulling & Tightening, Cut off, Collecting the waste material into waste tank.
- ※ 0.8秒完成送料、卷带、收紧、切断，抛废料等所有动作。一台机可代替3-4个工人。
The whole operation takes only 0.8s, The cycle time would be longer when pursuing bigger tighter banding force.
- ※ 废料通过专门的回收系统自动收集于废料盒（可选配置）；
Different waste material collecting methods for choice.
- ※ 捆扎力度或松紧可通过旋钮调节；
Binding force is adjustable by turning the knob.
- ※ 适合固定于桌面使用，腾出双手操作工件；
Be fixed onto table or production line; release the two hands to handle workpieces.
- ※ 可变程序适应扎紧力要求特别大的场合，如有些带PVC套管的线束、袋装封口等，当手拉枪、及其它设备装置都不能拉紧的情况下，这款设备能有更好的表现。
This machine can provide bigger tightening force than other methods. When manual tools or other type of machine could not tighten the harness with PVC sleeve or bags sealing, then this type of machine might be your better choice.
- ※ 对于桌面机无法捆扎的带台阶的零件，这款设备可以胜任。
This machine is also able to handle the work pieces with step features.

技术参数 Technique Parameter

电源 Electrical power	主机/Host : AC 220V 50/60 Hz 枪头/Gun : DC 48V 功率/Power : 1000w	气压 Pneumatic pressure	5 Kg/ cm ²
型号 / Model	SWT25080F	SWT25100F	SWT25120F
扎带规格 / Cable tie spec	2.5X80mm	2.5X100mm	2.5x120mm
最小束扎直径 / Min. banding Dia.	φ2.0mm	φ2.0mm	φ2.0mm
最大束线直径 Max banding Dia. for wire	φ14mm	φ18mm	φ22mm
最大束管直径 Max banding Dia. for tube	φ13mm	φ16mm	φ20mm
束扎周期 / Operation speed	0.7s	0.8s	0.9s
主机尺寸&重量 / Host Size&Weight	L690×W670×H670mm Weight:140kg		L725×W710×H670mm Weight:150kg
枪头尺寸 / Gun Size (L X H X T mm)	276 x 240 x 149	278x 240 x 149	284 x 240 x 149
枪头重量/ Gun Weight	4.0kg	4.0kg	4.0kg

型号 / Model	SWT36100F	SWT36120F	SWT36150F
扎带规格 / Cable tie spec	3.6X100mm	3.6X120mm	3.6x150mm
最小束扎直径 / Min. banding Dia.	φ3.0mm	φ3.0mm	φ3.0mm
最大束线直径 Max banding Dia. for wire	φ18mm	φ22mm	φ31mm
最大束管直径 Max banding Dia. for tube	φ16mm	φ20mm	φ30mm
束扎周期 / Operation speed	0.9s	1.0s	1.2s
主机尺寸&重量 / Host Size & Weight	L670×W660×H670mm Weight:140kg	L725×W710×H670mm Weight:150kg	L720×W820×H700mm Weight:160kg
枪头尺寸 / Gun Size (L X H X T mm)	278 x240 x 149	284 x240x149	291 x 240 x 149
枪头重量 / Gun Weight	4.0 kg	4.0 kg	4.0 kg

以上参数仅供参考，具体以实物为准 (The above parameters are for reference only)

连体料手持/固定式自动扎带机系列 Auto Cable Tie Tool use strip cable ties



功能特点 Features :

- ※ 没有振动盘，整机小巧，噪音小；
Without vibration feeding, the machine is smaller and the noise is lower ;
- ※ 根据产品特点，可以使用手持枪头，也可以使用固定枪头；
According to the object , you can use the hand-held gun or fixed gun ;
- ※ 使用连体料,使用压缩空气通过送料管将扎带送入枪头;
Use strip type cable tie, compressed air push the cable tie to the Tool via hose.
- ※ 扣动扳机或踩脚踏板，自动完成送料、卷带、收紧、切断，抛废料等所有动作；
Pulling the trigger or tread the pedal , automatically Wrapping, Perforating, Pulling & Tightening, Cut off, Collecting the waste material into waste tank.
- ※ 只要被捆扎物体直径在设备的可捆扎的规格范围内，设备自动适应不同直径的物体，不需要为捆扎不同大小的物体做任何调节。
The machine could bind the object with different diameters without any adjustment as long as the object diameter is within the spec described in the table.
- ※ 1.2秒完成送料、卷带、收紧、切断，抛废料等所有动作。
The whole operation takes only 1.2s.
- ※ 废料通过专门的回收系统自动收集于废料盒（可选配置）；
Different waste material collecting methods for choice.
- ※ 手持枪头重量轻，握柄设计小巧，易于握持，长时间使用不会感觉疲劳;
Ergonomic hand shank design, comfortable to hold & operate.
- ※ 捆扎力度或松紧可通过旋钮调节;
Binding force is adjustable by turning the knob.
- ※ 可配合机械手在自动生产线中实现全自动扎带，也可固定于台面作为台式扎带机使用;
Could be fixed as desktop type; and could be applied to full automation line.
- ※ 自动检测堵料，如果发现堵料，机器立即停止运行，自动清理堵料，并自动启动。
If there is any cable tie jammed in the Tool or in the hose, the machine would stop running and automatically clean the jammed cable tie, and then restart automatically.

连体料手持式自动扎带机系列

Auto Cable Tie Tool use strip cable ties - Handheld Type

电源 Electrical power	主机/Host : AC 220V 50/60 Hz 枪头/Gun : DC 24V 功率/Power : 1000w	气压 Pneumatic pressure	5 Kg/ cm ²	
型号 / Model	SWT25100HC	SWT36150HC	SWT36200HC	
扎带规格 / Cable tie spec	2.5X100mm	3.6X150mm	3.6x202mm	
最小束扎直径 / Min. banding Dia.	φ3.0mm	φ3.0mm	φ20mm	
最大束线/束管直径 Max banding Dia. for wire/tube	φ18/16mm	φ31/30mm	φ42/40mm	
束扎周期 / Operation speed	1.0s	1.2s	1.3s	
主机尺寸&重量 / Host Size & Weight	L长710 X W宽 540 X H高 740mm , Weight重量 : 30kg			
枪头尺寸 / Gun Size (L X H X T mm)	250×102×64	271×116×74	271×125×74	
枪头重量 / Gun Weight	0.86 kg	0.90 kg	0.91 kg	

以上参数仅供参考，具体以实物为准 (The above parameters are for reference only)

连体料固定式自动扎带机系列

Auto Cable Tie Tool use strip cable ties -Fixing Type

技术参数 Technique Parameter

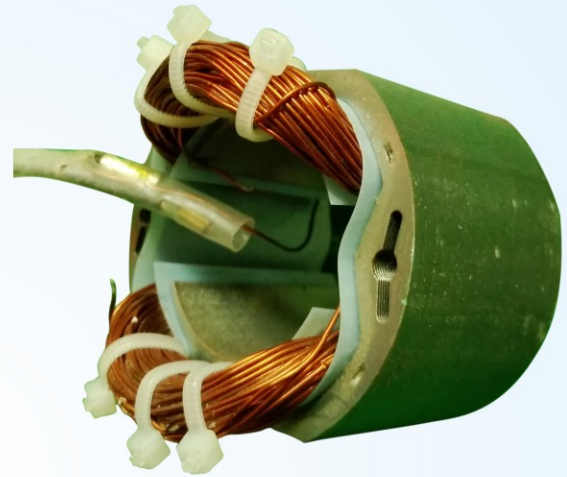
电源 Electrical power	主机/Host : AC 220V 50/60 Hz 枪头/Gun : DC 48V 功率/Power : 1000w	气压 Pneumatic pressure	5 Kg/ cm ²	
型号 / Model	SWT25100FC	SWT36150FC	SWT36200FC	
扎带规格 / Cable tie spec	2.5X100mm	3.6X150mm	3.6x202mm	
最小束扎直径 / Min. banding Dia.	φ2.0mm	φ2.0mm	φ15mm	
最大束线/束管直径 Max banding Dia. for wire/tube	φ18/16mm	φ31/30 mm	φ 42/40 mm	
束扎周期 / Operation speed	1.1s	1.2s	1.3s	
主机尺寸&重量 / Host Size&Weight	L长710 X W宽 540 X H高 740mm , Weight重量 : 30kg			
枪头尺寸 / Gun Size (L X H X T mm)	278 x 240 x 149	291x 240 x 149	299x 240 x 149	
枪头重量/ Gun Weight	4.0kg	4.0kg	4.2kg	

以上参数仅供参考，具体以实物为准 (The above parameters are for reference only)

马达定子自动扎带机系列 Auto Cable Tie Tool for motor coil



世界首创马达定子扎带机
The first automatic cable tie machine in the world for motor coil bundling!



功能特点 Features:

- ※ 将无序散料扎带随意放入振动盘，扎带经过管道传送至枪头；
Use bulk cable ties, vibration feeding, transferred to the Tool via hose.
- ※ 脚踏开关，自动完成送料、卷带、收紧、切断，抛废料等所有动作；
Pulling the trigger, automatically Wrapping, Perforating, Pulling & Tightening, Cut off, Collecting the waste material into waste tank.
- ※ 1.2-1.3 秒完成送料、卷带、收紧、切断，抛废料等所有动作。
The whole operation takes only 1.2s, one machine can save 1-2 operators.
- ※ 废料通过专门的回收系统自动收集于废料盒（可选配置）；
Different waste material collecting methods for choice.
- ※ 捆扎力度或松紧可通过旋钮调节；Binding force is adjustable by turning the knob.
- ※ 主机本体自带PLC控制系统，触摸屏中文显示，操作简单明了；
PLC + Touch Pannel controlling, easily to manage.
- ※ 适合于内绕线的马达定子线圈的捆扎或是其它小空间的自动扎带作业。
Be suitable for motor coil bundling which has been winded on stator core in advance, it is also suitable for bundling those objects which has small room for the cable tie to go through.
- ※ 枪头有自动检测功能，对每次操作进行监控，一旦发现异常机器立即停止运作，并自动处理不成功的残留扎带并自动启动
Automatic detect the failure, the machine would stop immediately if there is any malfunction, and automatic deal with the failed cable tie, and automatic restart the machine.

技术参数 Technique Parameter

电源 Electrical power	主机/Host : AC 220V 50/60 Hz 枪头/Gun : DC 24V 功率/Power : 1000w	气压 Pneumatic pressure	5 Kg/ cm ²		
型号 / Model	SWT25080M	SWT25100M	SWT25120M	SWT36100M	SWT36120M
扎带规格 / Cable tie spec	2.5X80mm	2.5X100mm	2.5X120mm	3.6x100mm	3.6x120mm
最小束扎直径 / Min.banding Dia.	Ø5	φ9mm	φ11mm	φ9mm	Ø11mm
最大束扎直径 / Max.banding Dia.	Ø10	φ13mm	φ15mm	φ13mm	Ø15mm
束扎周期 / Operation speed	0.9s	1.0s	1.2s	1.0s	1.2s
枪头尺寸 / Gun Size (L×H×T mm)	331X282X189	331X282X189	331X282X189	331X282X189	331X282X189
枪头重量 / Gun weight	6 kg	6 kg	6 kg	6 kg	6 kg
主机尺寸 / Host Size (L×W×Hmm)	690×670×670	690×670×670	725×710×670	690×670×670	725×710×670
主机重量 / Host weight	145kg	145kg	146kg	146kg	160kg

以上参数仅供参考，具体以实物为准 (The above parameters are for reference only)

自动扎带机典型应用 / Auto Cable Tool Applications



第九代桌面式自动扎带机 - SWT25080D/25100D Desktop Type Auto Cable Tie Machine - SWT25080D/25100D



适用范围：

适用于各种简单线束捆扎。尤其适合于小批量生产或品种变化频繁的非流水线式生产。

Scope of Application :

Suitable for simple Cable binding. Especially for small quantity of lots production.

功能特点 Features :

- ※ 将无序散料扎带随意放入振动盘，自动排序送料至爪子位；
Use bulk cable ties, vibration feeding, automatically move the cable ties to the position of the jaws.
- ※ 脚踏踏板，自动完成送料、卷带、收紧、切断，抛废料等所有动作；
Pedal the pedal, automatically Wrapping, Perforating, Pulling & Tightening, Cut off, Collecting the waste material into waste tank.
- ※ 0.8秒完成送料、卷带、收紧、切断，抛废料等所有动作,(不包括辅助时间)。一台机可代替3-4个工人。一年可节省工资成本10多万圆；
The whole operation takes only 0.8s, (Not including auxiliary time), One machine can save 3-4 operators. One year can save wage cost 100,000 yuan.
- ※ 捆扎力度或松紧可通过旋钮调节，操作简单，留尾长度可调节；
Binding force is adjustable by turning the knob, the residual tail length is adjustable.
- ※ 扎紧力由机械系统控制，比电子测力系统准确、稳定。
The binding force is controlled by mechanical device, the binding force would be more accurate and stable than the electronic measure and converting system.
- ※ 扎紧力及留尾长度一次设定，永久不变，不像其它同类机器那样经常需要调节校准。
The tightening force and residual tail are set by adjusting screws, after setting, the force and residual tail length would keep stable.
- ※ 直接扎紧PVC套管功能可选，无需加热套管。
Could tighten harness with PVC sleeve, no need to pre-heating in advance.

技术参数 Technique Parameter

电源 Electrical power	AC 220V 50/60 Hz Power : 1000w	气压 Pneumatic pressure	3 Kg/ cm ²	
尺寸 Size	L 1040 X W 640 X H 750 mm	重量 Weight	120 kg (有脚轮, 可轻松移动 ; With 4 wheels, move easily)	
型号/Model	扎带规格 Cable tie spec.	最小捆扎直径 Min banding Dia.	最大束线直径 Max banding Dia.	最大束管直径 Max banding Dia.
SWT25080D	2.5X80mm	Ø2	Ø12	Ø10
SWT25100D	2.5X100mm	Ø2	Ø16	Ø14



散装扎带系列 Bulk Cable Tie serials



扎带特性

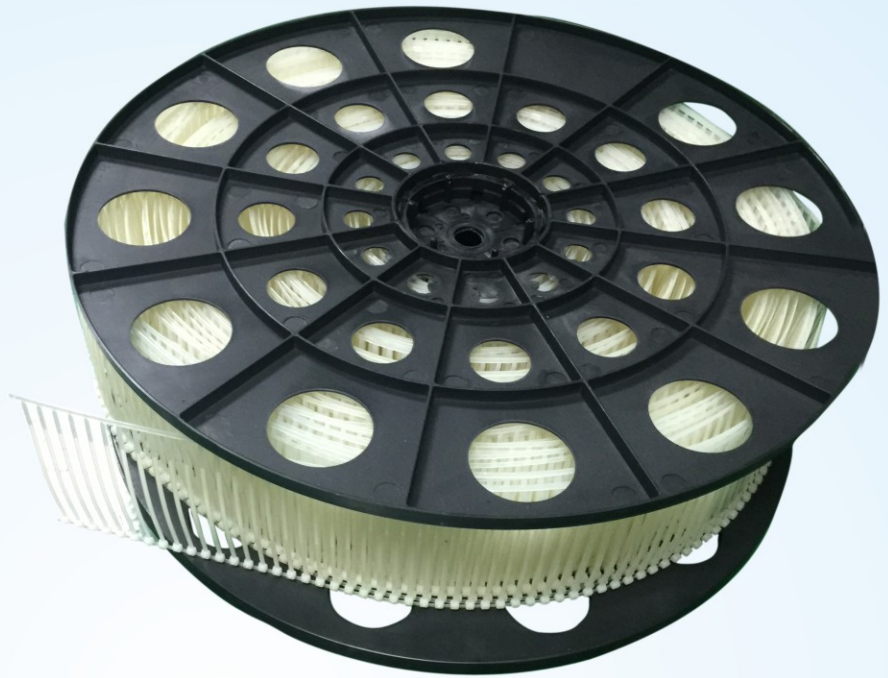
1. 符合 RoHS .REACH.CE.UL
2. 难燃等级：UL94V-0，UL94V-2
3. 适用温度：
 - 标准品：-40°C-85°C
 - 耐高温：-40°C-180°C
4. 材料：尼龙66. 美国英威达 U4820L

Cable tie features :

1. Accord with RoHS .REACH.CE.UL
2. Flame retardant grade: UL94V-0，UL94V-2
3. Suitable temperature:
 - Standard：-40°C-85°C
 - High temperature resistance: -40°C-180°C
4. Material: Nylon 66 . INVISTA U4820L

型号	带身宽度	全长	头部长宽高(mm)	带身厚度	环形拉断强度	每包根数	每箱根数
Model	width	length	Head L x W x H(mm)	Tie thick	tensile strength	per package	pcs in carton
T25080	2.5	80	4.8×4.8×3.8	1.1	8kg	1000	60,000
T25100	2.5	100	4.8×4.8×3.8	1.1	8kg	1000	50,000
T25120	2.5	120	4.8×4.8×3.8	1.1	8kg	1000	40,000
T36100	3.6	100	6.5×6.6×4.7	1.2	12kg	1000	30,000
T36120	3.6	120	6.5×6.6×4.7	1.2	12kg	1000	30,000
T36150	3.6	150	6.5×6.6×4.7	1.2	14kg	500	20,000

连体扎带系列 Strip Cable Tie serials



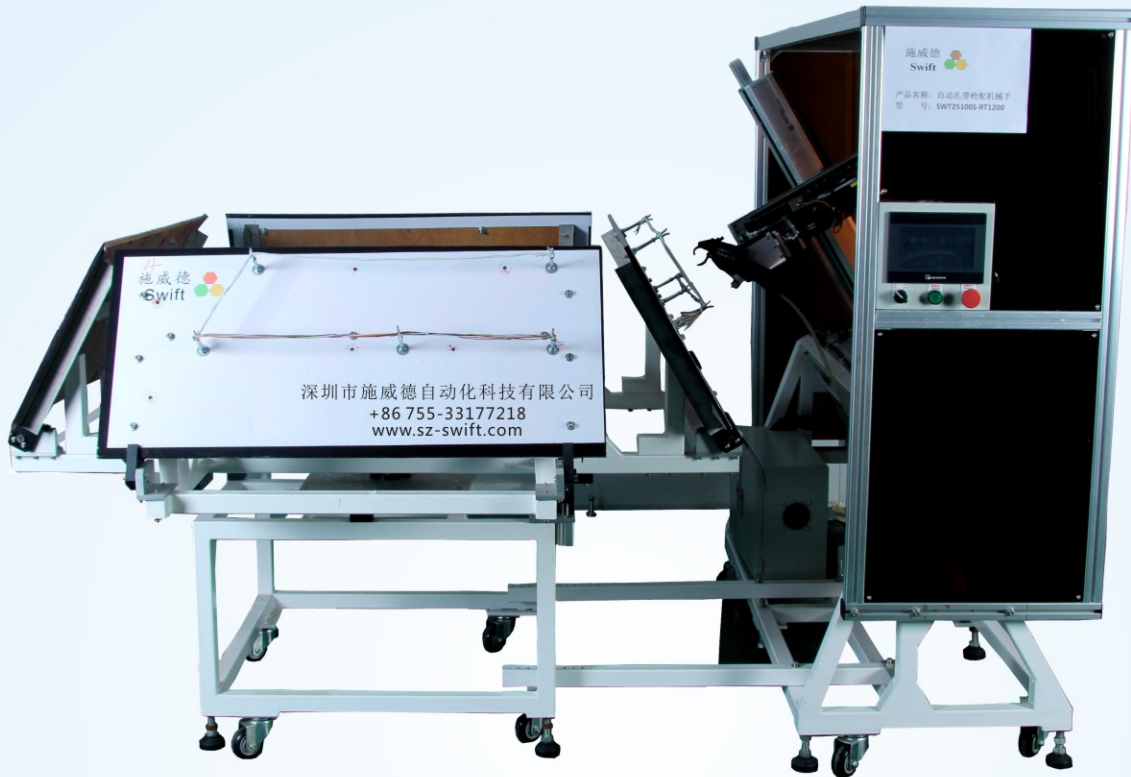
扎带特性

1. 符合 RoHS .REACH.CE.UL
2. 难燃等级：UL94V-0，UL94V-2
3. 适用温度：
标准品：-40°C-85°C
耐高温：-40°C-180°C
4. 材料：尼龙66.美国英威达 U4820L

Cable tie features :

1. Accord with RoHS .REACH.CE.UL
2. Flame retardant grade: UL94V-0 , UL94V-2
3. Suitable temperature:
Standard : -40°C-85°C
High temperature resistance: -40°C-180°C
4. Material: Nylon 66 . INVISTA U4820L

型号	带身宽度	全长	头部长宽高(mm)	带身厚度	环形拉断强度	每卷根数	每箱根数
Model	width	length	Head L x W x H(mm)	Tie thick	tensile strength	pcs in a roll	pcs in carton
C25100	2.5	100	4.8 x 5.0 x 3.7	1.1	8kg	5000	10,000
C36150	3.6	152	6.3 x 6.0 x 4.6	1.2	14kg	4000	8,000
C36200	3.6	202	6.7 x 6.6 x 4.6	1.2	15kg	4000	8,000



可以用把手持枪头固定在机械手上，实现全自动扎产品。线束制具板大小可定制，标准板1.2米宽*0.55米高。

You can fix the tool head on the robot arm for full automation. the size of the fixture could be customized design, and the standard fixture is 1.2m width * 0.55m height.

有三轴、四轴、六轴可选

We have 3 axis, 4 axis or 6 axis are available.

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